

# Work Order ID 51920

Wednesday, September 09, 2009 11:33:11 A

Page 1

Item ID: D3681-1

Accept

Revision ID: A

Item Name: Spacer

Start Date: 9/11/2009 Start Qty: 20.00

Required Date: 9/18/2009 Req'd Qty: 20.00

Reference:

Approvals:

Process Plan: Bl

Date: 09-9-09

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3681

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA711& DWG D3681 □ FOLIO REV: 1 □ DWG  
REV: A □ 2-DEBURR AS REQUIRED

SN 09/09/23

20 φ

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SN 09/09/23

20 φ

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

h.A 09/09/23

20 φ

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Page 2

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Required Date: 9/18/2009 Req'd Qty: 20.00

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: *LG*

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

*9/9/24* *(2025)*

*09/09/25*  
*MF 09-09-25*

# Picklist Print

Wednesday, September 09, 2009 11:33:17 AM

Page 1

Work Order ID: 51920



Parent Item: D3681-1RevA



Parent Item Name: Spacer

Start Date: 9/11/2009

Required Date: 9/18/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.3125W.05 8		Purchased	No			100	f	169.7300	7.1579			

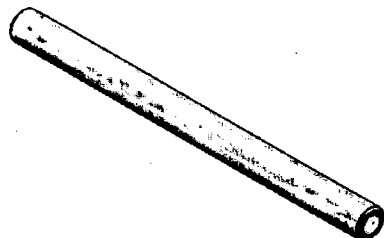


ALUM TUBE .3125 x .058w

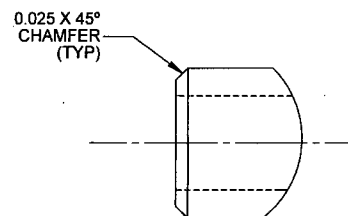
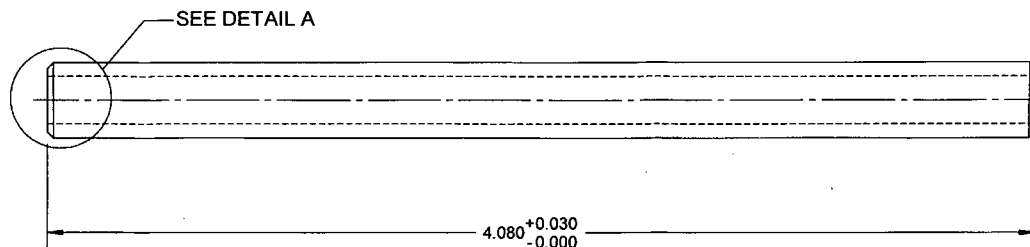
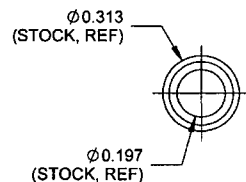
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	169.73	
110532	1.71	
111470	8.43	
✓ 111874	39.59	
112142	120	

MAT SA 09/07/23





**D3681-1 SPACER**



**DETAIL A  
(SCALE 4 : 1)**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51920

**NOTES:**

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL  
PER WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR QQ-A-200/8 OR QQ-A-225/8  
(REF. DART SPEC. M6061T6T0.313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

**RELEASED**  
07-11-09

A		NEW ISSUE		DC	07.11.08
REV.		DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN	SC				
CHECKED	MS	DRAWING NO.	REV. A		
MFG. APPR.	ED	D3681	SHEET 1 OF 1		
APPROVED	W	TITLE	SCALE		
DE APPR.	H	SPACER	2:1		
DATE	07.11.08	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			